



Printing date 04/30/2015 Reviewed on 04/30/2015

1 Identification

- Product identifier

- Trade name: Vibra-TITE® Gasket Maker

- Synonyms: 724 Fast Flange Sealant

- Part number: VT724

- Relevant identified uses of the substance or mixture Gasketing forming

- Details of the supplier of the safety data sheet

- Manufacturer/Supplier:

ND Industries, Inc 1000 North Crooks Road Clawson, MI 48017

USA Telephone: +1-248-288-0000 Email: info@ndindustries.com Website: www.ndindustries.com

- Information department: Product safety department

- Emergency telephone number:

United States: 1-800-424-9300 International: +1-703-527-3887

2 Hazard(s) identification

- Classification of the substance or mixture



Skin Irrit. 2 H315 Causes skin irritation.

Eye Irrit. 2A H319 Causes serious eye irritation.

- Label elements
 - GHS label elements The product is classified and labeled according to the Globally Harmonized System (GHS).
 - Hazard pictograms



GHS07

- Signal word Warning
- Hazard statements

H315 Causes skin irritation.

H319 Causes serious eye irritation.

- Precautionary statements

P280 Wear protective gloves.

P280 Wear eye protection / face protection.
P264 Wash thoroughly after handling.

P305+P351+P338 If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

P332+P313 If skin irritation occurs: Get medical advice/attention.
P337+P313 If eve irritation persists: Get medical advice/attention.

P302+P352 If on skin: Wash with plenty of water.

P362+P364 Take off contaminated clothing and wash it before reuse.

Classification system:

- NFPA ratings (scale 0 - 4)



Health = 2 Fire = 1 Reactivity =

Reactivity = 0

- HMIS-ratings (scale 0 - 4)



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- Other hazards
 - Results of PBT and vPvB assessment
 - PBT: Not applicable.
 - vPvB: Not applicable.

3 Composition/information on ingredients

- Chemical characterization: Mixtures

- **Description:** Mixture of the substances listed below with nonhazardous additions.

- Dange	rous components:	
	Urethane methacrylate	20-30%
27813-02-1	Hydroxypropyl methacrylate	10-20%
	Cellulose Acetate Butyrate	5-10%
67762-90-7	Synthetic amorphous silica (fumed)	5-10%
128-44-9	Saccharin	1-5%
80-15-9	Cumene hydroperoxide	1-5%
79-10-7	acrylic acid	≤ 1.00%
18268-70-7	Polyglycol dioctanoate	≤ 1.00%

4 First-aid measures

- Description of first aid measures

General information:

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

- After inhalation:

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably in side position for transportation.

Supply fresh air; consult doctor in case of complaints.

- After skin contact: Immediately wash with water and soap and rinse thoroughly.
- After eye contact: Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- After swallowing: If symptoms persist consult doctor.
- Information for doctor:
 - Most important symptoms and effects, both acute and delayed No further relevant information available.
 - Indication of any immediate medical attention and special treatment needed No further relevant information available.

5 Fire-fighting measures

- Extinguishing media

- Suitable extinguishing agents:

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

- Special hazards arising from the substance or mixture No further relevant information available.
- Advice for firefighters
 - Protective equipment:

Mouth respiratory protective device.

Wear self-contained respiratory protective device.

Wear fully protective suit.

6 Accidental release measures

- Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

- Environmental precautions: Do not allow to enter sewers/ surface or ground water.

- Methods and material for containment and cleaning up:

Dispose contaminated material as waste according to item 13.

Ensure adequate ventilation.

Dispose of the collected material according to regulations.

- Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

7 Handling and storage

- Handling:

- Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

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- Information about protection against explosions and fires: No special measures required.
- Conditions for safe storage, including any incompatibilities
 - Storage:
 - Requirements to be met by storerooms and receptacles: No special requirements.
 - Information about storage in one common storage facility: Not required.
 - Further information about storage conditions: Keep receptacle tightly sealed.
- Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

- Additional information about design of technical systems: No further data; see item 7.
- Control parameters
 - Components with limit values that require monitoring at the workplace:

80-15-9 Cumene hydroperoxide

WEEL Long-term value: 6 mg/m³, 1 ppm

Skin

- Additional information: The lists that were valid during the creation were used as basis.
- Exposure controls
 - Personal protective equipment:
 - General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

Avoid contact with the eyes and skin.

- Breathing equipment:

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

- Protection of hands:



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation. Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

- Penetration time of glove material

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- Eye protection:



Tightly sealed goggles

- Body protection: Protective work clothing

9 Physical and chemical properties

- Information on basic physical and chemical properties

- General Information

- Appearance:

Form: Viscous
 Color: Orange
 Odor: Characteristic
 Odour threshold: Not determined.

- **pH-value:** Not determined.

- Change in condition

Melting point/Melting range: Undetermined.
 Boiling point/Boiling range: 200 °C (392 °F)

- *Flash point:* 95 °C (203 °F)

- Flammability (solid, gaseous): Not applicable.

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- Decomposition temperature:	Not determined.
- Auto igniting:	Product is not selfigniting.
- Danger of explosion:	Product does not present an explosion hazard.
- Explosion limits:	
- Lower:	Not determined.
- Upper:	Not determined.
- Vapor pressure:	Not determined.
- Density:	Not determined.
Relative density	Not determined.
- Vapour density	Not determined.
- Evaporation rate	Not determined.
- Solubility in / Miscibility with	
- Water:	Not miscible or difficult to mix.
- Partition coefficient (n-octanol/w	rater): Not determined.
- Viscosity:	
 Dynamic at 20 °C (68 °F): 	80000 mPas
- Kinematic:	Not determined.
- Solvent content:	
 Organic solvents: 	0.3 %
- Water:	0.1 %
- VOC content:	0.3 %
	3.2 g/l / 0.03 lb/gl
- Solids content:	49.0 %
Other information	No further relevant information available.

10 Stability and reactivity

- Reactivity
 - Chemical stability
 - Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- Possibility of hazardous reactions No dangerous reactions known.
- Conditions to avoid No further relevant information available.
- Incompatible materials: No further relevant information available.
- Hazardous decomposition products: No dangerous decomposition products known.

11 Toxicological information

- Information on toxicological effects
 - Acute toxicity:

- LD/LC50 values that are relevant for classification:					
Cellulose	Cellulose Acetate Butyrate				
Oral	LD50	>6400 mg/kg (rabbit)			
Dermal	LD50	>1000 mg/kg (rabbit)			
128-44-9	128-44-9 Saccharin				
Oral	LD50	1280 mg/kg (rat)			
80-15-9 Cu	80-15-9 Cumene hydroperoxide				
Oral	LD50	382 mg/kg (rat)			
Dermal	LD50	500 mg/kg (rat)			
Inhalative	LC50/4 h	220 mg/l (rat)			
79-10-7 ac	79-10-7 acrylic acid				
Oral	LD50	250 mg/kg (rat)			
Dermal	LD50	280 mg/kg (rabbit)			
Inhalative	LC50/4 h	11 mg/l (ATE)			
18268-70-7 Polyglycol dioctanoate					
Oral	LD50	2500 mg/kg (rat)			
		diam's afficials			

- Primary irritant effect:

⁻ on the skin: Irritant to skin and mucous membranes.

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- on the eye: Irritating effect.
- Sensitization: No sensitizing effects known.
- Additional toxicological information:

The product shows the following dangers according to internally approved calculation methods for preparations: Harmful

Irritant

- Carcinogenic categories

- IARC (International Agency for Research on Cancer)	
79-10-7 acrylic acid	3
- NTP (National Toxicology Program)	
None of the ingredients is listed.	
- OSHA-Ca (Occupational Safety & Health Administration)	
None of the ingredients is listed.	

12 Ecological information

- Toxicity
 - Aquatic toxicity: No further relevant information available.
- Persistence and degradability No further relevant information available.
- Behavior in environmental systems:
 - Bioaccumulative potential No further relevant information available.
 - Mobility in soil No further relevant information available.
- Additional ecological information:
 - General notes:

Water hazard class 1 (Self-assessment): slightly hazardous for water

Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.

- Results of PBT and vPvB assessment
 - **PBT:** Not applicable.
 - vPvB: Not applicable.
- Other adverse effects No further relevant information available.

13 Disposal considerations

- Waste treatment methods
 - Recommendation: Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- Uncleaned packagings:
 - Recommendation: Disposal must be made according to official regulations.

14 Transport information		
- UN-Number - DOT, ADN, IMDG, IATA	not regulated	
- UN proper shipping name - DOT, ADN, IMDG, IATA	not regulated	
- Transport hazard class(es)		
- DOT, ADN, IMDG, IATA - Class	not regulated	
- Packing group - DOT, IMDG, IATA	not regulated	
- Environmental hazards: - Marine pollutant:	No	
- Special precautions for user	Not applicable.	
- Transport in bulk according to Annex II of and the IBC Code	of MARPOL73/78 Not applicable.	
- UN "Model Regulation":	-	

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15 Regulatory information

- Safety, health and environmental regulations/legislation specific for the substance or mixture

	- Section 355 (extremely hazardous substances):		
None of	the ingredients is listed.		
	- Section 313 (Specific toxic chemical listings):		
80-15-9	Cumene hydroperoxide		
79-10-7	acrylic acid		
	ethylene glycol		
- '	TSCA (Toxic Substances Control Act):		
Polyethy	lene glycol dimethacrylate		
Hydroxy	Hydroxypropyl methacrylate		
Synthetic	Synthetic amorphous silica (fumed)		
Sacchar	Saccharin		
Cumene	Cumene hydroperoxide		
acrylic a	acrylic acid		
Polyglyc	Polyglycol dioctanoate		
Propylene glycol			
2'-phenylacetohydrazide			
ethylene glycol			
1,4-naph	1,4-naphthoquinone		
Deionize	Deionized water		
	Drongolfion CE		

- Proposition 65

- Chemicals known to cause cancer:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for females:

None of the ingredients is listed.

- Chemicals known to cause reproductive toxicity for males:

None of the ingredients is listed.

- Chemicals known to cause developmental toxicity:

None of the ingredients is listed.

- Carcinogenic categories

	- EPA (Environmental Protection Agency)		
None of	the ingredients is listed.		
	- TLV (Threshold Limit Value established by ACGIH)		
79-10-7	acrylic acid	A4	
	ethylene glycol	A4	
	- NIOSH-Ca (National Institute for Occupational Safety and Health)		
None of	the ingredients is listed.		

- Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- Department issuing SDS: ND Industries, Inc. Safety, Health and Environmental Affaires
- Contact: Safety, Health and Environmental Affaires
 - Date of preparation / last revision 04/30/2015 / 2
 - Abbreviations and acronyms:

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road) IMDG: International Maritime Code for Dangerous Goods DOT: US Department of Transportation

IATA: International Air Transport Association
ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society) NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU) LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative Skin Irrit. 2: Skin corrosion/irritation, Hazard Category 2

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Eye Irrit. 2A: Serious eye damage/eye irritation, Hazard Category 2A

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- * Data compared to the previous version altered.

- Disclaimer

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